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D2419

Job Sheet 178705



Part No: D2419

Job Qty: 4 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 00.02.14 New Issue EC/JB

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	4 pcs	6/8/18	6/8/18	0.00	0.33	Small Fab		
110	QC	4 pcs	6/8/18	6/8/18	0.00	0.00	QC6		
120	Packaging	4 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3 GA127		
130	QC21-SA	4 Ea	6/8/18	6/8/18	0.00	0.00	QC21		

Part Op 100 - Cut to length using hot knife as per Dwg D2419
Descriptions: 120 - LOCATION : GA

Handwritten notes: 18-6-17, 18-6-18, 9-89, 21, 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
40-2567-4	Black Nylon Strap	.3332 ft (.0833 ea)	90-Start up Operation	

Handwritten note: F121985

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	40-2567-4	0	142	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
Date: 06/14/18			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	